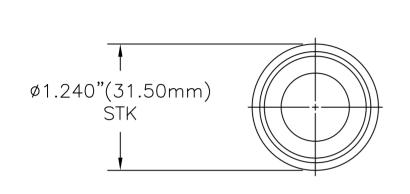
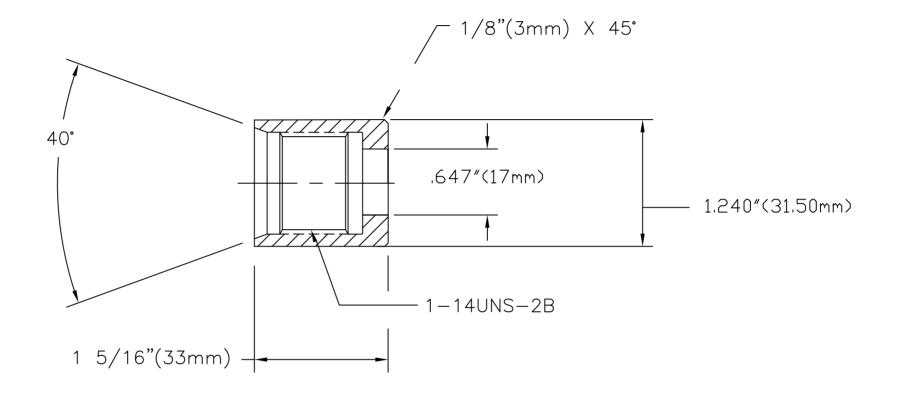
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SERIES 65 SOCKET (WELD)

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NO	REQD	MATERIAL	SH
1.	1	STL C-1020 ASTM LOW CARBON STEEL	
2.	1	STL TBG AISI 1045 ALLOY STEEL	
3,	1	STL TBG A-516 C-1026 ALLOY STEEL	
4.	1	SSTL 316 STAINLESS STEEL	





NOTES MATERIAL FINISH:

1. APPLY HOT BLACK OXIDE FINISH PER ASM 2485 WITH A HOT OIL FINISH AND RINSE TO MATERIAL 1,2,3.



2 MATERIAL-4 (SSTL) NATURAL FINISH (NO FINISH) REMOVE BURRS & SHARP EDGES.

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1NC	13MAY21	CYLINDER O.D.	REDUCED TO 1	.240 (DROP	INTO 1.250 P	REDRILLED H	OLE>			
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